SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): October 20, 2005

Universal Stainless & Alloy Products, Inc.

Delaware

000-25032

25-1724540

(Zip code)

(Exact name of registrant as specified in its charter)

(State or other jurisdiction of incorporation)	(Commission File Number)	(IRS Employer Identification No.)
600 Mayer Street, Bridgev	ille, Pennsylvania	15017

(Address of principal executive offices)

Registrant's telephone number, including area code: (412) 257-7600

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (see General Instruction A.2.):

- / / Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- / / Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- / / Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 2.02. Results of Operations and Financial Condition.

On October 20, 2005, Universal Stainless and Alloy Products, Inc. issued a press release regarding its earnings for the third quarter ended September 30, 2005. A copy of the press release is attached hereto.

The information in this Current Report on Form 8-K, including the attached press release, shall not be deemed "filed" for the purposes of Section 18 of the Securities Exchange Act of 1934, as amended, or otherwise subject to the liabilities of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, except as shall be expressly set forth by specific reference in such a filing.

SIGNATURE

 $\hbox{Pursuant to the requirements of the Securities Exchange Act of } \\ 1934, \quad \hbox{the registrant has duly caused this report to be signed on its behalf by } \\$

the undersigned hereunto duly authorized.

UNIVERSAL STAINLESS & ALLOY PRODUCTS, INC.

By: /s/ Richard M. Ubinger

Vice President of Finance, Chief Financial Officer and Treasurer

Dated: October 20, 2005

[GRAPHIC OMITTED][GRAPHIC OMITTED]
UNIVERSAL STAINLESS & ALLOY PRODUCTS, INC.
600 Mayer Street o Bridgeville, Pennsylvania 15017

CONTACTS: Richard M. Ubinger

Vice President of Finance,

Chief Financial Officer and Treasurer

(412) 257-7606

FOR IMMEDIATE RELEASE

Comm-Partners LLC June Filingeri (203) 972-0186

UNIVERSAL STAINLESS REPORTS STRONG 2005 THIRD QUARTER RESULTS QUARTERLY EARNINGS PER SHARE REACH \$0.51 ON SALES OF \$43 MILLION FULL YEAR SALES TO REACH NEW COMPANY RECORD

BRIDGEVILLE, PA, October 20, 2005 -- Universal Stainless & Alloy Products, Inc. (Nasdaq: USAP) reported today that sales for the third quarter of 2005 rose 29% to \$43.1 million compared with \$33.3 million in the same period of 2004. Third quarter 2005 net income rose 20% to \$3.3 million, or \$0.51 per diluted share. This compares with \$2.7 million, or \$0.43 per diluted share, reported in the third quarter of 2004, which included other income of \$565,000, or \$0.06 per diluted share related to the delayed receipt of prior year import duties. Third quarter 2005 net income rose 38% from the 2004 third quarter before including the other income in that quarter.

The Company's third quarter 2005 results were in line with its forecast of sales in the range of \$40 to \$45 million and exceeded the diluted EPS forecasted range of \$0.45 to \$0.50.

President and CEO Mac McAninch commented: "We are very pleased with our continued progress which brought year-to-date sales to \$128 million, 6% ahead of total sales for all of 2004, which was a record year for our Company. This progress has been driven by strong demand in our aerospace, power generation, petrochemical and tool steel markets. Customer acceptance of our pricing initiatives, which has been necessary in the current cost environment, has allowed us to maintain our margins. As a result, the operating income we have achieved year to date is 49% ahead of the total operating income we realized for full year 2004."

Mr. McAninch continued: "We are progressing with our current capital investment commitments. The new vacuum arc remelt (VAR) furnace in our Bridgeville, PA facility should be operational in November."

USAP REPORTS STRONG THIRD QUARTER

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segment had sales of \$40.0 million and operating income of \$4.0 million, yielding an operating margin of 10%. This included a write-off of \$363,000 mainly for the retirement of fixed assets replaced or being replaced. The operating margin is in line with the level achieved in the 2005 second quarter when sales were \$37.2 million and operating income was \$3.6 million. In the third quarter of 2004, sales were \$31.2 million and operating income was \$2.9 million, or 9% of sales.

The 28% increase in sales compared with the 2004 third quarter reflects higher product prices, offset by lower shipments of low margin products to rerollers and lower revenues generated from conversion services. Third quarter 2005 sales were 8% higher than the prior quarter. The increase in operating income compared to both prior periods reflects the improved mix of product shipped. The Dunkirk Specialty Steel segment reported record sales of \$14.0 million. Operating income was \$1.8 million, resulting in an operating margin of 13%. These results compare with sales of \$9.5 million and operating income of \$1.2 million, or 12% of sales, in the third quarter of 2004. In the second quarter of 2005, sales were \$12.4 million and operating income was \$1.8 million, or 15% of sales. Dunkirk's sales, which increased 48% over the 2004 third quarter, also benefited from higher selling prices on a 9% increase in shipments. Operating income increased 51% over the third quarter of 2004 on increased shipments, improvements in pricing and the elimination of products and product lines that did not meet the Company's profitability criteria. Dunkirk's sales were 13% higher than the 2005 second $\,$ quarter mainly due to higher selling prices resulting from higher material costs. Operating income was 4% lower than the prior quarter of 2005 due to the mix of products shipped.

BUSINESS OUTLOOK

The following statements are based on the Company's current expectations. These statements are forward-looking, and actual results may differ materially.

The Company estimates that fourth quarter 2005 sales will range from \$33 to \$38 million and that diluted EPS will range from \$0.37 to \$0.42. This compares with sales of \$37.0 million and diluted EPS of \$0.40 in the fourth quarter of 2004, which included other income of \$0.05 per diluted share from 2004 import duties and a bad debt charge equivalent to \$0.03 per diluted share. The 2005 fourth quarter EPS estimate does not include any income from import duties that may be received by the Company related to the Continued Dumping and Subsidy Act of 2000 for the current year.

USAP REPORTS STRONG THIRD QUARTER

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The following factors were considered in developing these estimates:

- The Company's total backlog at September 30, 2005 approximated \$106 million compared to \$105 million at June 30, 2005, reflecting continued strong aerospace, power generation, petrochemical and tool steel markets. The Company noted that this continued high backlog level is mainly comprised of electro-slag and vacuum-arc remelted products scheduled for shipment beyond 2005, as customers take into account future needs and current remelt capacity constraints industry-wide.
- o The Company expects that shipments to its reroller customers in the 2005 fourth quarter will continue to decline, as anticipated, due to the Company's expanded focus on supplying value-added products.
- The Company expects fourth quarter 2005 sales of special shape products to be slightly lower than normal due to the previously announced hourly employee work stoppage at its Titusville, PA facility. Salaried employees have restored partial operation of the facility, including the five vacuum-arc remelt (VAR) furnaces located there. The interrupted operation of the VAR furnaces is not expected to have a material effect on 2005 fourth quarter results.
- o Sales from the Dunkirk Specialty Steel segment are expected to approximate \$13 to \$14 million. Additional sales are dependent upon the level of inventory management initiatives implemented by the service center industry near the end of the year.

Mr. McAninch concluded: "We have made substantial progress this year

in meeting our commitments to customers, $\$ employees and $\$ shareholders, $\$ and $\$ are $\$ committed to continuing that progress."

WEBCAST

A simultaneous Webcast of the Company's conference call discussing the third quarter of 2005 and the fourth quarter outlook, scheduled at 10:00 a.m. (Eastern) today, will be available on the Company's website at www.univstainless.com, and thereafter archived on the website. A telephone replay of the conference call will be available beginning at 12:00 noon (Eastern) today and continuing through October 27th. It can be accessed by dialing 706-645-9291, passcode 1153927. This is a toll call.

ABOUT UNIVERSAL STAINLESS & ALLOY PRODUCTS, INC.

Universal Stainless & Alloy Products, Inc., headquartered in Bridgeville, Pa., manufactures and markets a broad line of semi-finished and finished specialty steels, including stainless steel, tool steel and certain other alloyed steels. The Company's products are sold to rerollers, forgers, service centers, original equipment manufacturers and wire redrawers.

FORWARD-LOOKING INFORMATION SAFE HARBOR

EXCEPT FOR HISTORICAL INFORMATION CONTAINED HEREIN, THE STATEMENTS IN THIS RELEASE ARE FORWARD-LOOKING STATEMENTS THAT ARE MADE PURSUANT TO THE "SAFE HARBOR" PROVISION OF THE PRIVATE SECURITIES LITIGATION REFORM ACT OF 1995. FORWARD-LOOKING STATEMENTS INVOLVE KNOWN AND UNKNOWN RISKS AND UNCERTAINTIES THAT MAY CAUSE THE COMPANY'S ACTUAL RESULTS IN FUTURE PERIODS TO DIFFER MATERIALLY FROM FORECASTED RESULTS. THOSE RISKS INCLUDE, AMONG OTHERS, RISKS ASSOCIATED WITH THE RESOLUTION OF THE LABOR ISSUES AT THE TITUSVILLE, PA FACILITY, RISKS ASSOCIATED WITH THE RECEIPT, PRICING AND TIMING OF FUTURE CUSTOMER ORDERS, RISKS ASSOCIATED WITH SIGNIFICANT FLUCTUATIONS THAT MAY OCCUR IN RAW MATERIAL AND ENERGY PRICES, RISKS ASSOCIATED WITH THE MANUFACTURING PROCESS AND PRODUCTION YIELDS, RISKS RELATED TO PROPERTY, PLANT AND EQUIPMENT AND RISKS RELATED TO THE ULTIMATE OUTCOME OF THE COMPANY'S CURRENT AND FUTURE LITIGATION AND REGULATORY MATTERS. CERTAIN OF THESE RISKS AND OTHER RISKS ARE DESCRIBED IN THE COMPANY'S FILINGS WITH THE SECURITIES AND EXCHANGE COMMISSION (SEC) OVER THE LAST 12 MONTHS, COPIES OF WHICH ARE AVAILABLE FROM THE SEC OR MAY BE OBTAINED UPON REQUEST FROM THE COMPANY.

- FINANCIAL TABLES FOLLOW -

UNIVERSAL STAINLESS & ALLOY PRODUCTS, INC.
FINANCIAL HIGHLIGHTS
(Dollars in thousands, except per share information)
(Unaudited)

CONSOLIDATED STATEMENT OF OPERATIONS

	For the Q	uarter Ended	For the Nine-Me	onths Ended
	Sep	tember 30,	Sej	ptember 30,
	2005	2004	2005	2004
NET SALES				
Stainless steel	\$ 35,573	\$ 26,529	\$ 103,397	\$ 65,586
Tool steel	4,805	4,277	15,181	11,185
High-strength low alloy steel	1,506	1,160	4,270	3,085
High-temperature alloy steel	587	473	2,323	1,795
Conversion services	569	707	2,533	1,635
Other	57	151	275	344
Total net sales	43,097	33,297	127,979	83,630
Cost of products sold	35,692	27,701	106,299	71,576
Selling and administrative expenses	2,043	1,873	6,335	5,348
Operating income	5,362	3.723	15,345	6.706
Interest expense	(223)	(108)	(595)	(302)
Other income	-	566	63	577
Income before taxes	5,139	4,181	14,813	6,981

Income tax provision		1,850		1,436	5,333		2,443
Net income	\$	3,289	\$	2,745	\$ 9,480	\$	4,538
		0.52		0.44	1.49	s	0.72
Earnings per share - Basic	\$		\$		\$ 	Þ	
Earnings per share - Diluted	\$	0.51	\$	0.43	\$ 1.47	\$	0.71
		======					
Weighted average shares of							
Common Stock outstanding							
Basic	6	,383,464	6	3,305,456	6,365,947		6,300,229
Diluted	6	,490,056	6	5,400,188	6,469,953		6,363,656
Basic		, ,			.,		.,,

MARKET SEGMENT INFORMATION

	For the (Quarter Ended	For the Nine-	Months Ended
		ptember 30,		mber 30,
	2005	2004	2005	2004
NET SALES				
Service centers \$	18,039	\$ 13,443	\$ 53,396	\$ 35,616
Rerollers	9,762	9,208	33,040	21,465
Forgers	8,572	6,232	22,742	15,181
Original equipment manufacturers	3,149	2,263	8,070	6,101
Wire redrawers	2,949	1,307	7,934	3,346
Conversion services	568	707	2,533	1,635
Other	58	137	264	286
Total net sales \$	43,097	\$ 33,297	\$ 127,979	\$ 83,630
		======		
Tons shipped	11,952	13,470	40,565	34,667

BUSINESS SEGMENT RESULTS

UNIVERSAL STAINLESS & ALLOY PRODUCTS SEGMENT

		For the Quarter Ended For the Nine-Months E						
		5	Septem	ber 30,			mber 3	30,
		2005		2004		2005		2004
NET SALES								
Stainless steel	s	23,551	¢	18,373	Ġ	68,864	¢	45,469
Tool steel	Y	4,569		4,155		14,723	Ÿ	10,902
High-strength low alloy steel		574		575		1,887		1,387
High-temperature alloy steel		507		451		2,235		1,526
Conversion services		466		632		2,122		1,356
Other		57		146		217		298
		29,724		24,332		90,048		60,938
Intersegment		10,248		6,867		25,506		14,588
Total net sales		39,972		31,199		115,554		75,526
Material cost of sales		20,876		14,999		59,156		33,923
Operation cost of sales		13,651		11,990		41,734		32,733
Selling and administrative expenses		1,428		1,310		4,324		3,672
Operating income	\$	4,017	\$	2,900	\$	10,340	\$	5,198
		======		======	=	======		=======
DUNKIRK SPECIALTY STEEL SEGMENT								
		For the	Ouart	er Ended	Fo	r the Nine-	Months	s Ended
			_	mber 30,			ember	
		2005	-	2004		2005		2004
NET SALES								
		10.000		0.156		04 500		00 117
Stainless steel Tool steel	\$	12,022 236	\$	8,156 122	\$	34,533 458	\$	20,117 283
High-strength low alloy steel		932		585		2,383		1,698
High-temperature alloy steel		80		22		2,383 88		269
Conversion services		103		75		411		279
Other		-		5		58		46
				-		- 0		10

			-		
	13,373	8,965		37,931	22,692
Intersegment	617	519		2,098	1,572
			-		
Total net sales	13,990	9,484		40,029	24,264
Material cost of sales	8,190	4,716		21,746	12,095
Operation cost of sales	3,428	3,042		10,817	8,645
Selling and administrative expenses	615	563		2,011	1,676
			-		
Operating income	\$ 1,757	\$ 1,163	\$	5,455	\$ 1,848
	======	======	=	=======	=======

CONSOLIDATED BALANCE SHEET

ASSETS	September 30, 2005	December 31, 2004
Cash Accounts receivable, net Inventory Other current assets	\$ 1,520 29,092 51,207 2,374	\$ 241 24,562 38,318 3,418
Total current assets Property, plant & equipment, net Other assets	84,193 42,960 618	66,539 40,716 585
Total assets	\$ 127,771	•
LIABILITIES AND STOCKHOLDERS' EQUITY	=========	
Accounts payable Bank overdrafts Accrued employment costs Current portion of long-term debt Other current liabilities	\$ 11,634 2,886 3,296 1,555 1,411	\$ 11,666 2,638 1,830 2,044 442
Total current liabilities Bank revolver Long-term debt Deferred taxes	20,782 8,438 11,339 10,068	18,620 8,635 3,555 10,093
Total liabilities Stockholders' equity	50,627 77,144	40,903 66,937
Total liabilities and stockholders' equity	\$ 127,771 ========	107,840

CONSOLIDATED STATEMENT OF CASH FLOW DATA For the Nine-Months Ended September 30,

2005 2004

Net income	\$ 9,480	\$	4,538	
Adjustments to reconcile to net cash				
used in operating activities:				
Depreciation and amortization	2,301		2,336	
Loss on retirement of fixed assets	705		_	
Deferred taxes	193		480	
Tax benefit from exercise of stock options	173		8	
Changes in assets and liabilities:				
Accounts receivable, net	(4,530)		(9,939)	
Inventory	(12,889)		(11,527)	
Trade accounts payable	(32)		4,995	
Accrued employment costs	1,466		1,985	
Other, net	1,793		1,958	
Cash flow used in operating activities	(1,340)		(5,166)	
Cash flow from investing activities:				
Capital expenditures	(5,233)		(2,377)	
Cash flow used in investing activities	(5,233)		(2,377)	
Cash flows from financing activities:				
Deferred financing costs	(48)		-	
Net borrowings under revolving line of credit	(197)		4,597	
Proceeds from long-term debt	8,050		_	
Repayments of long-term debt	(755)		(1,462)	
Net change in bank overdrafts	248		126	
Proceeds from issuance of common stock	554		96	
Cash flow provided by financing activities		7 , 852		3,357
Net cash flow	\$ 1,279		(4,186)	